

Diary

Items: Ice Creams, Flavored Milks, Milk Products-Cheese Butter etc.



Beverages

Items: Soft Drinks, Alcoholic Beverages, Carbonated Drinks, Fruit Juices, Sports Drinks



Confectionery

Items: Candy Bars, Fruit Candies, Lollipops, Chocolates, Cream Biscuits, Chewing Gums, Mints



Savory

Items: Meat Products, Snacks and Crisps, Convenience Foods, Spice Blends



Breads

- Microbes: Bacillus sp |
 Rhizopus sp | Penicillium sp
- Action: Combating Oxidative and Microbial Rancidity



Cakes

- Microbes: Bacillus sp., Rhizopus sp. | Penicillium sp.
- Action: Combating Oxidative and Microbial Rancidity



Processed Meat

- Microbes: Yeast, Lactic acid bacteria | Pseudomonas sp., Rhizopus sp. | Aspergillus sp., Enterococci.
- Action: Combating Oxidative and Microbial Rancidity





Raw Meat

- Microbes: Yeast, Coliforms | Pseudomonas sp., Salmonella sp. | Listeria sp. | Clostridium sp.
- Action: Enzyme Inhibition | Interfere Cell wall Synthesis



Fruit Juices & Beverages

- Microbes: Yeast, Lactobacillus sp. |
 Acetic acid bacteria | Bacillus sp |
 Aspergillus sp., & Rhizopus sp.
- Action: Enzyme Inhibition | Interfere Cell wall Synthesis



Mayonnaise

- Microbes: Bacillus sp., Yeast | Aspergillus sp., Penicillium sp.
- Action: Combating Oxidative and Microbial Rancidity



Hummus

- Microbes: Bacillus sp., Yeast | Aspergillus sp., Penicillium sp. | Staphylococcus sp., Coliform
- Action: Combating Oxidative and Microbial Rancidity



Jam & Jellies

- **Microbes:** Yeast, Lactobacillus sp. | Penicillium sp.
- Action: Combating Oxidative and Microbial Rancidity



Frying Oil

- Benefits: Anti-oxidant, lowers oil consumption, reduces oil cost, creates healthier products, increases productivity
- · Action: Oxidation Inhibition



Sweets

- Microbes: Yeast, Lactobacillus sp., Penicillium sp.
- Action: Combating Oxidative and Microbial Rancidity

	Fruit Juice	Bread	Cake
Targeted Microbes	Yeast, Lactobacillus sp., Acetic acid bacteria, Bacillus sp., Aspergillus sp & Rhizopus sp.	Bacillus sp., Rhizopus sp., Penicillium sp.,	Bacillus sp., Rhizopus sp Penicillium sp., Aspergillus sp.
Shelf Life	6-Months	6-7 days	10 days
Mechanism of Actions Range	Enzyme Inhibition Interfere Cell wall Synthesis	Interfere Cell wall Synthesis Interfere Cell wall Metabolism	Enzyme Inhibition Interfere Cell wall Synthesis Interfere Cell wall Metabolism
Distinctive Features	Enzyme Inhibition Interfere Cell wall Synthesis	Interfere Cell wall Synthesis Interfere Cell wall Metabolism	Enzyme Inhibition Interfere Cell wall Synthesis Interfere Cell wall Metabolism

	Jams & Jellies	Mayonnaise	Hummus
Targeted Microbes	Bacillus sp., Yeast, Mucor sp., Aspergillus sp.,	Bacillus sp., Yeast, Penicillium sp., Aspergillus sp.	Bacillus sp., Yeast, Penicillium sp., Aspergillus sp., Staphylococcus so., Coliforms
Shelf Life	6-Months	6 months	10-11 days
Mechanism of Actions Range	Cell wall Inhibition Interfere Cell Metabolism	Reduces oxidative rancidity Enzyme Inhibition Interfere Cell wall Synthesis Interfere Cell wall Metabolism	Enzyme Inhibition Interfere Cell wall Synthesis Interfere Cell wall Metabolism
Distinctive Features	Stable at different pH No Impact on texture No Sensory Variations	Stable at processing temperatures No Impact on texture No Sensory Variations	No Impact on texture No Sensory Variations

		Indian Sweets	Raw Meat	Processed Meat
	Targeted Microbes	Staphylococcus sp Bacillus sp., Penicillium sp., Saccharomyces sp	Staphylococcus sp., Yeast Coliforms, Pseudomonas sp., Salmonella sp., Listeria sp., Clostridium sp	Yeast, Lactic acid bacteria, Pseudomonas sp., Rhizopus sp., Aspergillus sp Enterococci.
3	Shelf Life	6-Months	6 months	10-11 days
3	Mechanism of Actions Range	Enzyme inhibition Effect energy production	Enzyme inhibition Interfere DNA Synthesis Interfere Cell wall Synthesis Interfere Cell wall Metabolism	Enzyme inhibition Interfere DNA Synthesis Interfere Cell wall Synthesis Interfere Cell wall Metabolism
	Distinctive Features	Stable at cooking temperature No impact on Color Flavour and texture	No color impartation No Impact on texture No Sensory Variations	No color impartation No Impact on texture No Sensory Variations

	Frying Ulls	Garlic Paste	Spraying Oil
Distinctive Features	Enhanced productivity Replace TBHQ Low dosage and no color Impartation High efficacy compared to TBHQ and Mix Tocopherol Cost benefit due to reduction in oil consumption	Enhance shelf life Replace Sodium Benzoate Low cost with minimum dosage No color and flavour impartation No impact on pH	Heat stable at baking conditions Synergistic effect of Green Tea & Rosemary extracts High Antioxidant Activity



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